



25-A Shawnee Way
Bozeman, MT 59715
Fed ID 81-0414516

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SkyBar Mount for UTV with 1 3/4" Roll Bar Standard Mount

This gun rack is supplied with brackets to mount it to the 1 3/4" roll bar on your UTV. Your guns will be suspended between two roll bars. Crosswise or lengthwise in the top of the canopy and across the cage in front of the steering wheel are the most widely used mounting areas.

Parts Furnished:

- 1) 40" tube with hole in 1 end
 - 1) 24" tube with hole in 1 end
 - 4) Roll Bar Half-Clamps
 - 1) Spacer for 3/4" tube
 - 4) 1/4" x 1 3/4" Bolt
 - 2) 1/4" x 2 3/4" bolt
 - 6) 1/4" Lock nut
 - 8) 5/32" Allen head set screws
- SBB-G gun bracket set (one or two depending on model purchased)

Tools Required:

- 7/16" wrench and/or socket
- 3/32" Allen wrench to tighten set screws

1. Pick your spot. Hold your weapon up in desired area to confirm barrel/butt side clearance and front to back location.
2. Using a 1/4 x 1 3/4" bolt, attach two half clamps loosely to the 1" Sky Bar tube. (Use hole B) See Fig. 1.
3. Partially insert set screws into the foam padded gun brackets. Slide gun brackets on the 1" Sky Bar tube. See Fig. 9
4. Insert a 1/4" x 1 3/4" bolt through the half clamps, 3/4" tube and spacer so there is a half clamp on each side of the tube. See Fig. 2.
5. Put the Sky Bar in position and place the half clamps on either side of your roll bar and insert a 1/4 x 1 3/4" bolt through the pre-drilled holes. (Use hole A) Tighten just enough so the clamps will stay on the roll bar. Repeat on the other end of the Sky Bar. (Fig. 3 & 4)
6. Tighten the bolts through the Sky Bar tubes snugly (hole B), making sure all parts are aligned straight between your roll bars.
7. Tighten the bolts (hole A) on the half clamps until there is no movement on your roll bar.
8. Position gun brackets to best fit your weapon(s) and secure with the set screws.
9. Put your weapon in the gun rack and adjust the gun brackets if necessary for the best fit.

Parts for Sky Bar on UTV Roll Bar

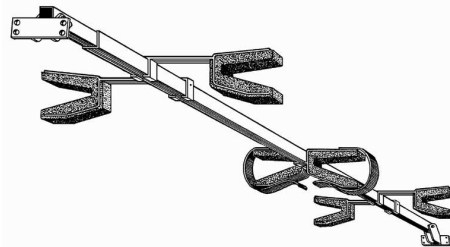
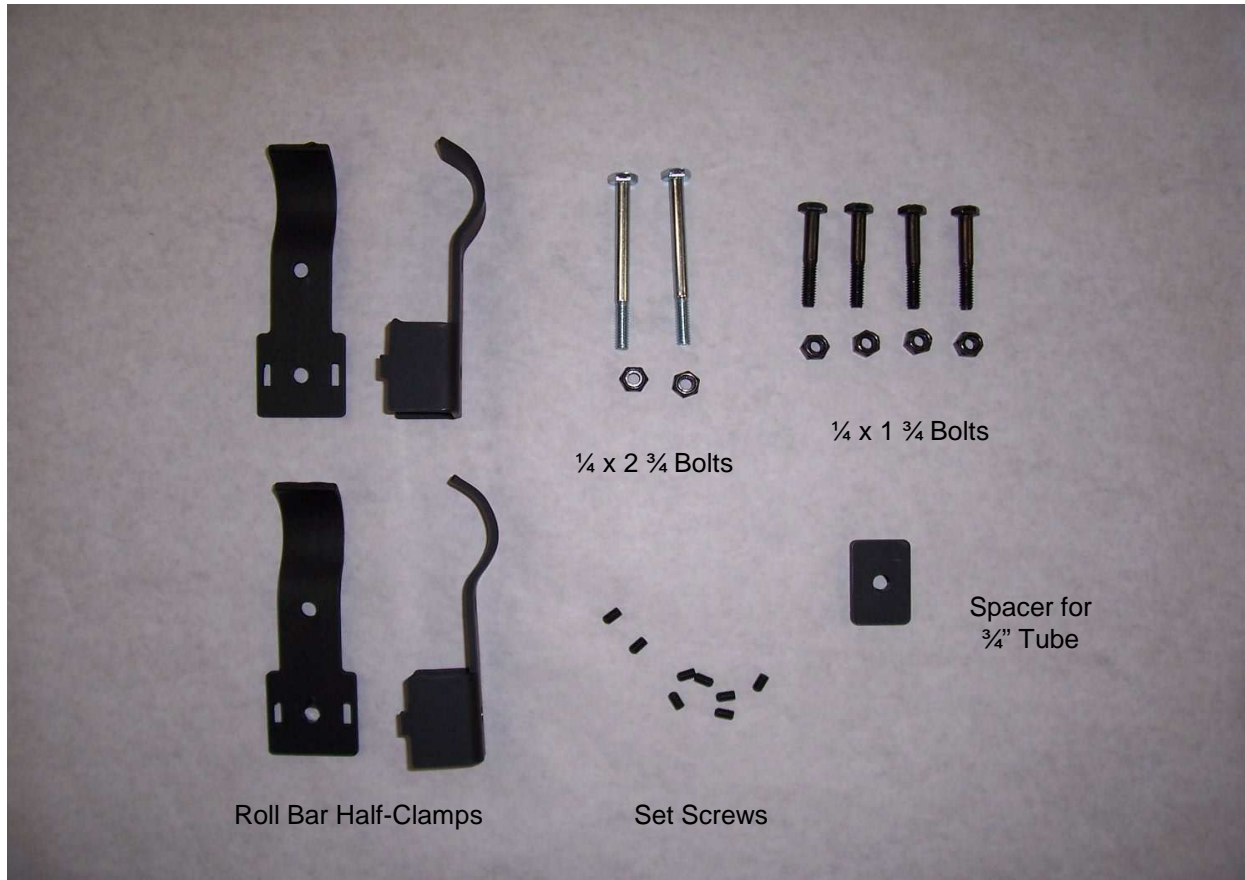


Fig. 9



UTV Bracket for 1 3/4" Roll Bar

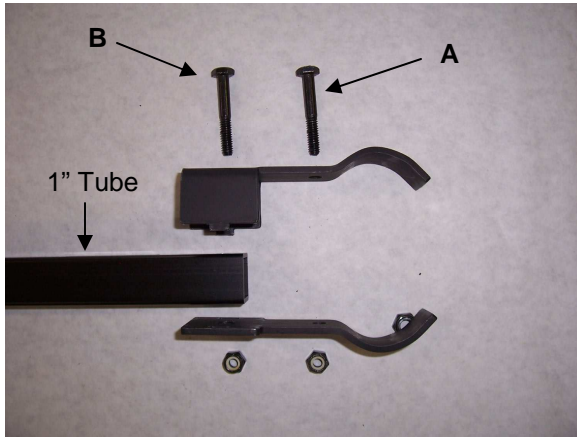


Fig. 1

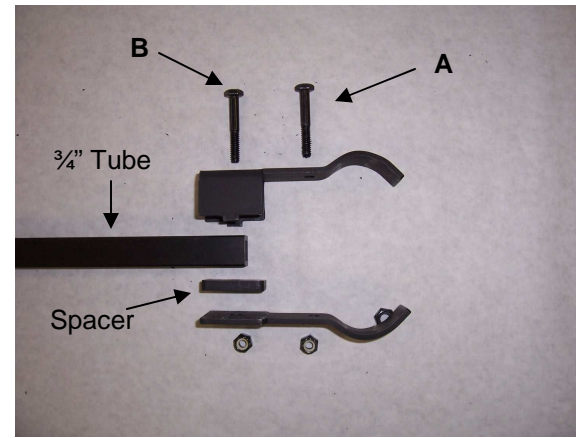


Fig. 2

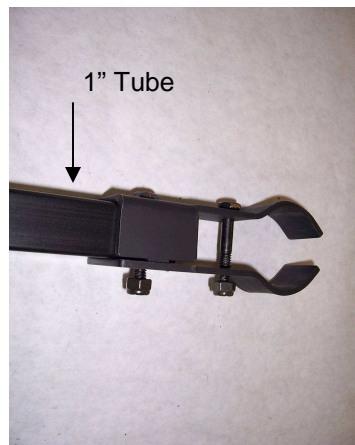


Fig. 3

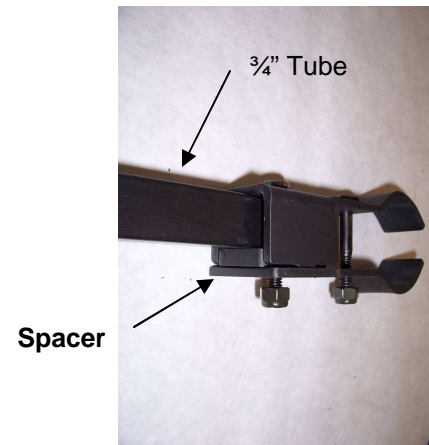


Fig. 4



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**SkyBar Mount for UTV with 1 3/4" Roll Bar
(for UTV's with canopy or crossbars that interfere with the standard mounting)**

This gun rack is supplied with brackets to mount it to the 1 3/4" roll bar on your UTV.

Your guns will be suspended 1" below two roll bars. Crosswise or lengthwise in the top of the canopy and across the cage in front of the steering wheel are the most widely used mounting areas.

1. Pick your spot. Hold your weapon up in desired area to confirm barrel/butt side clearance and front to back location.
2. Using a 1/4" x 1 3/4" bolt, attach two half clamps loosely to your Roll Bar. (Use hole D) See Fig. 5 & 6. Make sure the tabs on the half-clamps fit into the notches on the lower bracket. (Fig. 8) Repeat on opposite side of vehicle.
3. Partially insert set screws into the gun brackets. Slide gun brackets on the 1" Sky Bar tube. See Fig. 9.
4. Put the Sky Bar in position and insert a 1/4" x 2 3/4" bolt through the half clamps and 1" tube. Tighten. (Use hole E. Fig. 5 & 6)
5. Repeat on the other end of the Sky Bar. (3/4" tube) (Fig. 5 & 6)
6. Tighten the bolts through the Sky Bar tubes snugly (hole E), making sure all parts are aligned straight between your roll bars.
7. Tighten the bolts (hole D) on the half clamps until there is no movement on your roll bar.
8. Position gun brackets to best fit your weapon(s) and secure with the set screws.
9. Put your weapon in the gun rack and adjust the gun brackets if necessary for the best fit.

Hanging your Sky-Bar beneath your Roll Bar.

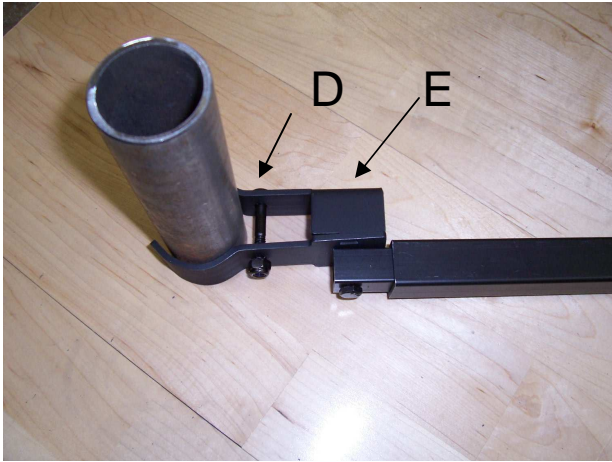


Fig. 5

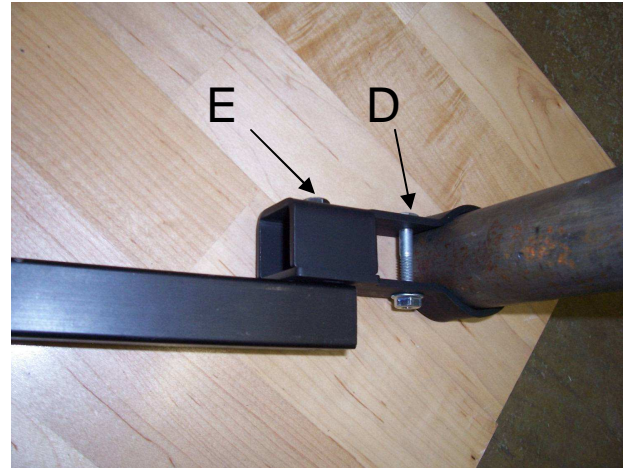


Fig. 6



Fig. 7



Fig. 8